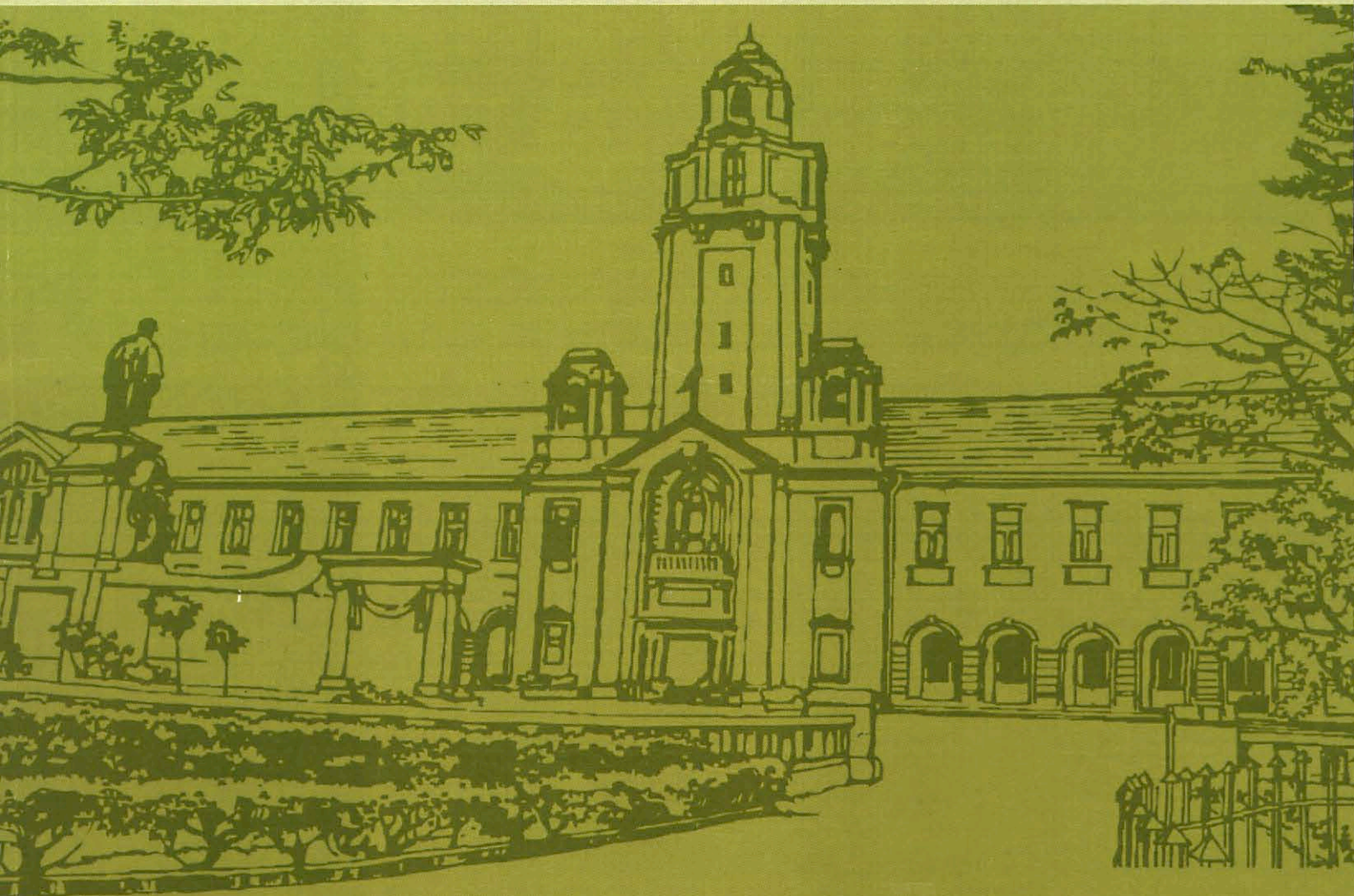


# The Fifth IEEE International Conference on Automation Science and Engineering IEEE CASE 2009

August 22 - 25, 2009, Bangalore, India



## SPONSORS



IEEE



IEEE Robotics & Automation  
Society



IEEE Bangalore Session



Indian Institute of Science  
Bangalore



Council for Scientific and  
Industrial Research  
New Delhi



Department of  
Information Technology  
Ministry of Communication &  
Information Technology  
Government of India

Department of  
Information Technology  
New Delhi



Infosys Technologies  
Bangalore



SpanSion Inc.



Qualtech  
Systems Inc.



## WELCOME MESSAGE FROM PROGRAM CHAIR AND CO-CHAIRS

Welcome to IEEE CASE 2009!

This year CASE received 214 submissions and after a rigorous, peer-reviewed process, it accepted 118 of them (an acceptance rate of about 55%). Among the 118 accepted papers, 82 are contributed submissions, organized in the following six tracks: (i) Foundations of Automation, (ii) Manufacturing, Logistics and Supply Chain Management Systems, (iii) Automation in Meso, Micro and Nano-Systems, (iv) Sensors and Sensor Networks, (v) Automation in Life Sciences and Health Care, and (vi) Automation and Knowledge Sciences. The remaining 36 accepted papers are organized in 9 special sessions that address core and emerging themes in automation related-research, and bring together leading researchers from academia and industry. The particular titles of these nine sessions are as follows: (i) Advances in Petri Net theory, (ii) Algorithmic and Composable Automation, (iii) Analytical Models for Warehouse Design and Operations, (iv) Applying the Scientific Method in Service Engineering, (v) Automation for Yield Symptom Identification in Semiconductor Manufacturing, (vi) Diagnostics and Prognostics, (vii) Health Care Enterprise Automation: Integration Issues, (viii) Testing and Verification of Embedded Control Systems, and (ix) The Role of ICT in Sustainable Manufacturing Systems. We should also mention that the session on Advances in Petri Net theory is a memorial to our excellent colleague, Laura Recalde, who left us in 2008. Her memory will be with us forever!

IEEE CASE 2009 is honored to have three excellent plenary talks, to be delivered by the following distinguished speakers: Prof. Peter Luh of the University of Connecticut, Storrs, Mr. S. (Kris) Gopalakrishnan of the Infosys Technologies, Bangalore, and Prof. Karl Böhringer of the University of Washington, Seattle. In addition, the opening day of the conference comprises 4 tutorials and 4 workshops on topics of extensive interest to the automation community, and delivered by leading researchers in the corresponding areas. A detailed listing of the 4 tutorials and their organizers has as follows: (i) Cyber-Physical Systems (P.R. Kumar, University of Illinois, Urbana Champaign, USA), (ii) Sensor Networks for Automation Applications (Rajeev Shorey, General Motors India Science Lab, Bangalore) (iii) Modern Data Mining Techniques for Automation (Shirish Shevade, Indian Institute of Science, Bangalore, and Balaraman Ravindran, Indian Institute of Technology-Madras), and (iv) Auctions and Mechanism Design (Y. Narahari, Indian Institute of Science, Bangalore, Dinesh Garg, Yahoo! Labs, Bangalore). The themes and the organizers of the 4 workshops are: (i) Knowledge Automation Applications in Service Centers (Ram Akella, Raghuram Krishnapuram, Shantanu Godbole and Kartik Viswesvariah), (ii) Sense Making with Smart Phones (Gaurav S. Sukhatme, Mani Srivastava and Venkat Padmanabhan), (iii) Service Science and Automation (N. Viswanadham, S. Kameshwaran Vinayaka Pandit and Sameep Mehta), (iv) Product Life Cycle Management and Design Automation (B. Gurumoorthy, Michael Yu Wang, Ram D. Sriram, G.K. Ananthasuresh and Rachuri Sudarsan).

Finally, following the tradition of past IEEE CASEs, IEEE CASE 2009 will bestow two primary awards: The Spansion™ Best Conference Paper Award and the Qualtech Systems, Inc. Best Application Paper Award. The Awards Committee has already selected four finalists for these two awards, who will present their work in the Best Conference and Application Paper Session. The final decisions will be based on the deliberations of the Awards Committee, the quality of the provided presentations, and also, on input received by the session attendees. The two awards will be announced and presented during the Conference Banquet.

Closing this message, we would like to thank the Conference Organizing and Program Committee, the organizers of the Conference Tutorials, Workshops and Special Sessions, as well as all the Paper Reviewers, for their efforts in soliciting and providing the content of all the aforementioned events, and for ensuring and supporting its superb technical quality. The Conference Steering Committee

provided valuable feedback and guidance throughout the entire span of the organization process; we are thankful for them. We want also to take the opportunity to extend our special thanks to Pradeep Misra for his support with PaperCept, Inc., and for all his advice and accumulated wisdom that helped us organize our work and address any emerging nuances in the most effective and efficient manner. We also thank OMNIPRESS, Inc., for all the help in preparing and developing the conference proceedings and digest. Finally, we want to thank all of you; your interest, contributions and participation in IEEE CASE 2009 is at the core of the success of this event!

We hope that you will enjoy the conference and your stay in Bangalore!



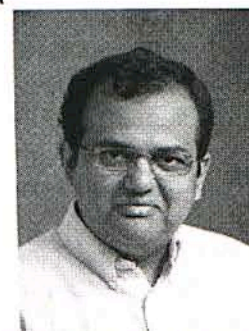
**Program Chair**  
Spyros Reveliotis  
Georgia Institute of Tech,  
USA



**Program Track Chair**  
Maria Pia Fanti  
Politecnico di Bari, Italy



**Program Track Chair**  
P. S. Sastry  
Indian Institute of Science,  
India



**Program Track Chair**  
Gaurav Sukhatme  
University of Southern  
California, USA



**Program Track Chair**  
Dawn Tilbury  
University of Michigan, USA



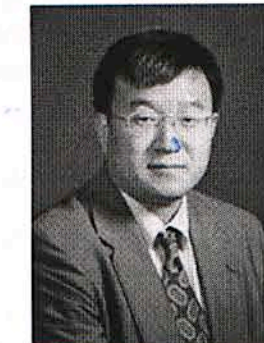
**Program Track Chair**  
Xiaolan Xie  
Ecole Natl. Supérieure des  
Mines de Saint-Etienne,  
France



**Program Track Chair**  
Mingjun Zhang  
University of Tennessee,  
USA



**Special Sessions Chair**  
Jingshan Li  
University of Kentucky,  
USA



**Tutorial Chair**  
Jianjun Shi  
Georgia Institute of Tech,  
USA



# **WELCOME MESSAGE FROM PROGRAM CHAIR AND CO-CHAIRS**

**Welcome to IEEE CASE 2009!**

This year CASE received 214 submissions and after a rigorous, peer-reviewed process, it accepted 118 of them (an acceptance rate of about 55%). Among the 118 accepted papers, 82 are contributed submissions, organized in the following six tracks: (i) Foundations of Automation, (ii) Manufacturing, Logistics and Supply Chain Management Systems, (iii) Automation in Meso, Micro and Nano-Systems, (iv) Sensors and Sensor Networks, (v) Automation in Life Sciences and Health Care, and (vi) Automation and Knowledge Sciences. The remaining 36 accepted papers are organized in 9 special sessions that address core and emerging themes in automation related-research, and bring together leading researchers from academia and industry. The particular titles of these nine sessions are as follows: (i) Advances in Petri Net theory, (ii) Algorithmic and Composable Automation, (iii) Analytical Models for Warehouse Design and Operations, (iv) Applying the Scientific Method in Service Engineering, (v) Automation for Yield Symptom Identification in Semiconductor Manufacturing, (vi) Diagnostics and Prognostics, (vii) Health Care Enterprise Automation: Integration Issues, (viii) Testing and Verification of Embedded Control Systems, and (ix) The Role of ICT in Sustainable Manufacturing Systems. We should also mention that the session on Advances in Petri Net theory is a memorial to our excellent colleague, Laura Recalde, who left us in 2008. Her memory will be with us forever!



# CASE 2009

Special Session 11

[Home](#)  
[Registration](#)  
[Plenary Speakers](#)  
[Technical Program](#)  
[Tutorials and Workshops](#)  
[Special Sessions](#)  
[Awards](#)  
[Venue](#)  
[Travel](#)  
[Tourism](#)  
[Accommodation](#)  
[Sponsors and Exhibitors](#)  
[Organizing Committee](#)  
[Program Committee](#)  
[News and Updates](#)  
[Important Dates](#)  
[Call for Papers](#)  
[Paper Submission](#)  
[Special Events](#)  
[Photo Gallery](#)  
[IEEE CASE 2007](#)  
[IEEE CASE 2008](#)  
[IEEE CASE 2010](#)  
[Contact Us](#)



## Special Session: Advances in Petri Net Theory (In Memory of Laura Recalde)

Sunday, August 23, 2009, 16.00 - 18.00 Hours



### Coordinators:

**Alessandro Giua**, Universita' di Cagliari, Italy  
**Spyros Reveliotis**, Georgia Institute of Technology, USA  
**Manuel Silva**, Centro Politécnico Superior, Spain

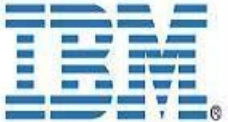
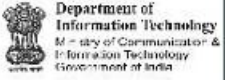
### Venue:

Chanakya B, Hotel Lalit Ashok, Bangalore

### Schedule:

- Time:** 16:00-16:30, Paper SuA2.1  
**Title:** Performance Control of Markovian Petri Nets Via Fluid Models: A Stock-Level Control Example (I)  
**Authors:** Vázquez, Carlos Renato Univ. de Zaragoza  
 Silva, Manuel Univ. de Zaragoza
- Time:** 16:30-17:00, Paper SuA2.2  
**Title:** Maximally Permissive Deadlock Avoidance for Multithreaded Computer Programs (Extended Abstract) (I)  
**Authors:** Wang, Yin Univ. of Michigan  
 Liao, Hongwei Univ. of Michigan  
 Nazeem, Ahmed Georgia Tech.  
 Reveliotis, Spiridon Georgia Inst. of Tech.  
 Kelly, Terence HP Lab.  
 Mahlke, Scott Univ. of Michigan  
 Lafortune, Stéphane The Univ. of Michigan
- Time:** 17:00-17:30, Paper SuA2.3  
**Title:** On-Line Fault Diagnosis in a Petri Net Framework (I)  
**Authors:** Dotoli, Mariagrazia Pol. di Bari  
 Fanti, Maria Pia Pol. di Bari





Mangini, Agostino Marcello Pol. di Bari  
Ukovich, Walter Univ. of Trieste

- **Time:** 17:30-18:00, Paper SuA2.4

**Title:** A Control Oriented Model of Generalized Warehouses Based on Colored Timed Petri Net (I)

**Authors:** Basile, Francesco Univ. di Salerno  
Chiacchio, Pasquale Univ. di Salerno  
Del Grosso, Domenico Univ. degli studi di Salerno



*In Memoriam of*  
**Prof. Laura Recalde**

**IEEE CASE**  
**Bangalore,**  
**23th august 2009**





## PROF. LAURA RECALDE, died on 27th December 2008.

- ❑ Associate Professor of **Systems Engineering and Automatic Control** at the University of Zaragoza
- ❑ Taught courses as ***System Theory, Control Systems of Chemical Processes***, and ***Discrete Event Systems***.
- ❑ Served six times as a PC member of the **International Conference on Application and Theory of Petri Nets**
- ❑ Since January 2006 was an Associate Editor of the **IEEE Trans. on Automation Science and Engineering**.
- ❑ Her research was focused on the modeling of DESs, and techniques for their **structural analysis and synthesis**.
- ❑ **An outstanding professional and a remarkable person.**
- ❑ We will never forget her insatiable curiosity, moderation, endearing closeness and bewitching smile, so frequent, sincere and contagious. **She will always be alive among us.**



## ***In Memoriam* of prof. Laura Recalde**

1. A satellite event of ICAT Petri Nets'09, Paris.  
Tutorial: ***Continuous Petri Nets: Expressivity, Analysis and Control***  
A. Giua, S. Haddad & M. Silva
2. A special session in the  
**IEEE Int. Conf. On AUTOMATION SCIENCE & ENGINEERING**, Bangalore, August, 2009  
S. Reveliotis, A. Giua & M. Silva
3. Opening and *In Memoriam* session:  
**IFAC Int. Conf. On Analysis and Design of Hybrid Systems**, Zaragoza, September, 2009  
**The Organization & IPC Committees**





INTERNATIONAL FEDERATION OF AUTOMATIC CONTROL



**3<sup>rd</sup> IFAC Conference on Analysis and Design of Hybrid  
Systems**

*ADHS'09*

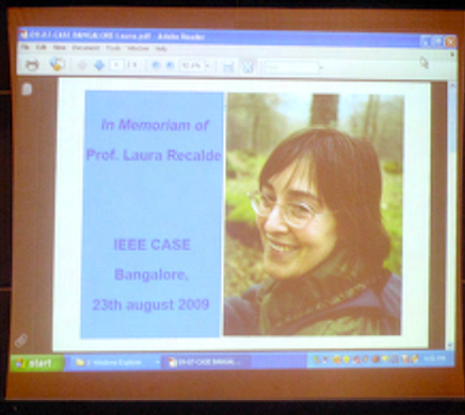
Zaragoza, Spain — September 16-18, 2009



**Organization Committee co-Chair**

**Opening & In Memoriam session**







In Memoriam of prof. Laura Recalde

1. A tribute event of IEAT Petri Nets 09. Petri  
Tutorat. Continuous Petri Nets: Expressivity,  
Analysis and Control

A. Qu, S. Hedder & M. Silva

A special session in the

IEEE Int. Conf. On AUTOMATION SCIENCE &  
ENGINEERING, Bangalore, August, 2009

A. Qu, S. Hedder & M. Silva

Coming next in Memoriam sessions

SPACIS Conf. On Analysis and Design of  
Petri Systems, Zaragoza, September, 2008

Organization & IPC Committees



## Contents

- I. Introduction.
- II. Basic Concepts on continuous PN.
- III. Control & Approximation.
- IV. Implementation of Control.
- V. Application Example.
- VI. Conclusions.





## Circular Mutex Wait Deadlocks in Multithreaded Computer Programs

- ▶ The correct execution of multithreaded computer programs necessitates that certain elements of the underlying operating system, like I/O ports, registers and other parts of memory, files, etc., be engaged by the various program threads in an exclusive manner.
- ▶ These elements are treated as "resources" and their allocation is controlled by associating a "pass" with each of them, known as "mutex lock".
- ▶ Program threads competing for various resources, must acquire the corresponding mutex locks before utilizing these resources. Mutex locks are released by the threads upon the completion of the relevant tasks. Threads executing part of their code that requires the acquisition of certain locks are said to execute in their "critical region".
- ▶ The above mutex lock allocation pattern can give rise to circular waiting conditions where certain threads are permanently stalled, because each of them already holds some locks and requests for its further advancement some other lock(s) that are held by other threads in this set. This situation is characterized as a "Circular Mutex Wait Deadlock".





on and

mathematical,  
ing a  
the state



## Generalized Warehouse Material Handling Systems

The items can be mainly classified in:

- Unit Loads
- Less Than Unit Loads

Identity of each Item is essential for the control.

The resources, instead, belong to the following categories:

- Automated Vehicles (Automated Guided Vehicles, Rail Guided Vehicles)
- Manned Vehicles (Motor Driven Vehicles, Manually Operated Vehicles)
- On-foot Storemen







5  
MINUTES



# Thanks



# Gracias





# IEEE CASE 2009

Fifth International Conference on  
Automation Science and Engineering

August 22 - 25, 2009 | Bangalore, India

